



# ROLLS ELECTRONIC FEEDER



The Mimiac range has been developed to feed big strip capacity.  
 His adjustment possibilities and options allow a quick intégration on all stamping press.  
 A pneumatical pilot system allows to reach a cadence of 150 to 180 strokes / minute, above a mechanical-clamping is available.  
 The engagement of the strip in the tool is very fast with the remote control.  
 CNC incorporates many options such as control tools, electronic cams, the tool program memory, and control tool effort.  
 The roller diameter is 120 mm. Option: removable rollers.  
 Vertical adjustment is done with an Electric cylinder.

CAPACITY	2120	4120	6120	8120	10120
Maxi width strip	210 mm	410 mm	610 mm	810 mm	10010 mm
Mini Thickness strip	0,1 mm	0,1 mm	0,1 mm	0,1 mm	0,1 mm
Maxi Thickness strip	5 mm	5 mm	5 mm	5 mm	5 mm
Pitch accuracy : +/- mm	0,07 mm	0,07 mm	0,07 mm	0,07 mm	0,07 mm
Maxi strip section	1000 mm <sup>2</sup>	1500 mm <sup>2</sup>	2000 mm <sup>2</sup>	2000 mm <sup>2</sup>	2000 mm <sup>2</sup>

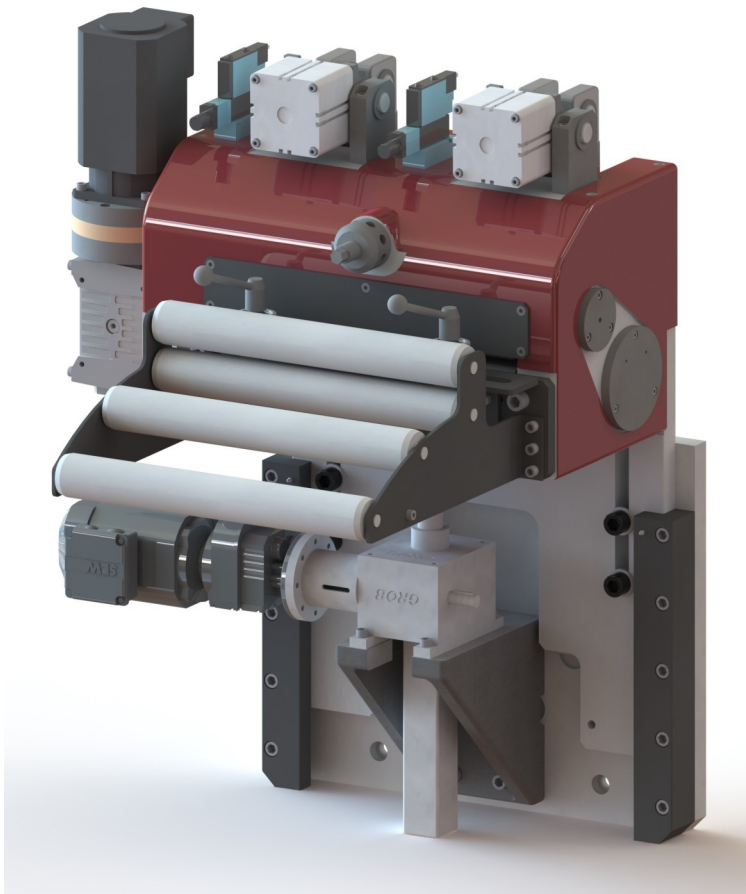


Table cadence  
 Loop weight 20 kgs

Start angle	Pitch	Speed str/min
90°	20 mm	186
	60 mm	113
	100 mm	89
120°	20 mm	248
	60 mm	151
	100 mm	119
180°	20 mm	300
	60 mm	226
	100 mm	178