



ELECTRONIC FEEDER WITH TWO MOBIL CLAMPS

**2 MOBIL
CLAMPS**

The feeder with two mobil grippers has been developed for applications requiring high accuracy with a maximal speed to 300 cycles / minute.

The clamps gripper don't destroy the strip with their large surface contact .

A system with « Mechanical Stops » allow to work without pilot in the stamping tools ; Pitch accuracy +/- 0.01mm

CAPACITY	Pneumatical Gripper	Hydraulic Gripper
Maxi width strip	120 mm	120 mm
Mini Thickness strip	0,1 mm	0,1 mm
Maxi Thickness strip	3 mm	6 mm
Pitch accuracy without Stops: +/- mm	0,03 mm	0,03 mm
Pitch accuracy with Stops: +/- mm	0,01 mm	0,01 mm
Maxi strip section	300 mm ²	600 mm ²
Maxi clamps force	470 daN	900 daN

For additional information on our modules please contact the sales department

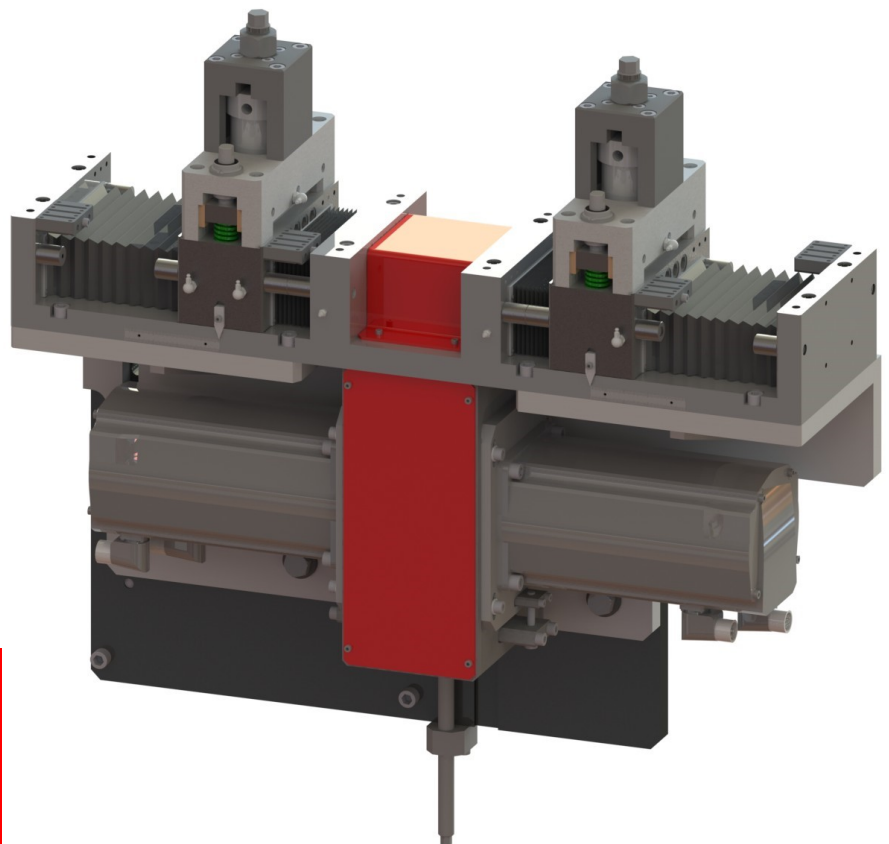


Table cadence
Loop weight 10 kgs

Start angle	Pitch	Speed str/min
90°	20 mm	250
	60 mm	155
	100 mm	122
120°	20 mm	300
	60 mm	207
	100 mm	163
180°	20 mm	300
	60 mm	300
	100 mm	245