



ROLLS ELECTRONIC

FEEDER

MAC

The Mac range has been developed to feed médium strip capacity.

His adjustment possibilities and options allow a quick intégration on all stamping press.

A pneumatical pilot system allows to reach a cadence of 150 to 200 cycles / minute, above a mechanical-clamping is available.

The engagement of the strip in the tool is very fast with the remote control.

CNC incorporates many options such as control tools, electronic cams, the tool program memory, and control tool effort.

The roller diameter is 80 mm.

Vertical adjustment is done with a hydraulic cylinder.

- Option:
- Removable rollers
 - Automatic vertical adjustment

CAPACITY	MAC 180	MAC280	MAC 380	MAC 480	MAC 580
Maxi width strip	110 mm	210 mm	310 mm	410 mm	510 mm
Mini Thickness strip	0,2 mm	0,2 mm	0,2 mm	0,2 mm	0,2 mm
Maxi Thickness strip	3,5 mm	3,5 mm	3,5 mm	3 mm	3 mm
Pitch accuracy : +/- mm	0,05 mm	0,05 mm	0,05 mm	0,05 mm	0,05 mm
Maxi strip section	450 mm ²	450 mm ²	800 mm ²	800 mm ²	800 mm ²

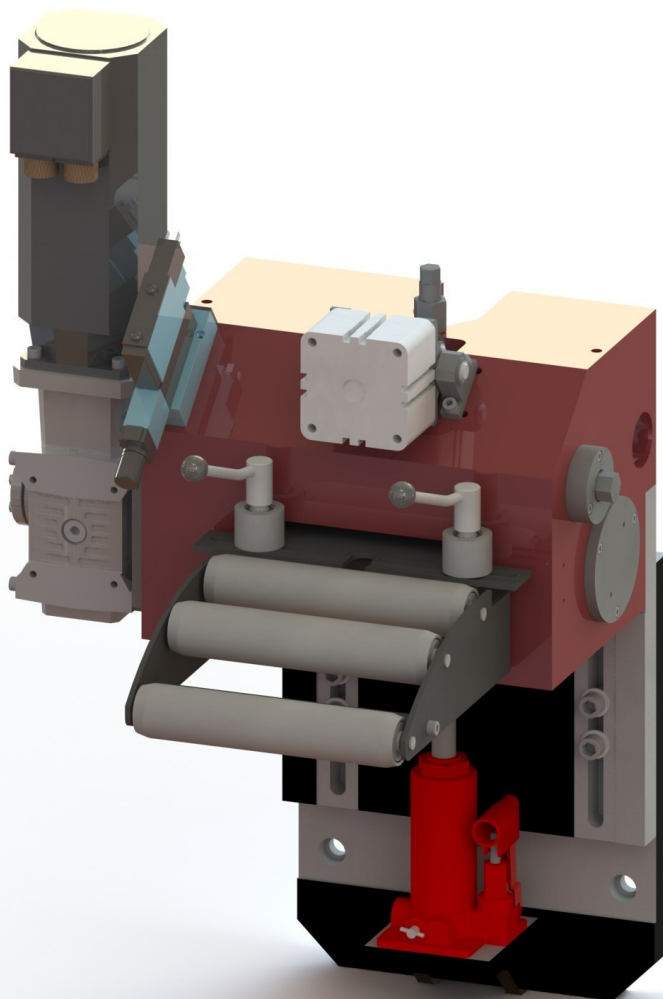


Table cadence

Loop weight 10 kgs

Start angle	Pitch	Speed str/min
90°	20 mm	250
	60 mm	155
	100 mm	122
120°	20 mm	333
	60 mm	207
	100 mm	163
180°	20 mm	500
	60 mm	311
	100 mm	245