

The Mimiac range has been developed to feed small strip capacity.

His adjustment possibilities and options allow a quick intégration on all stamping press.

A pneumatical pilot system allows to reach a cadence of 150 to 200 strokes / minute, above a mechanical-clamping is available.

The engagement of the strip in the tool is very fast with the remote control.

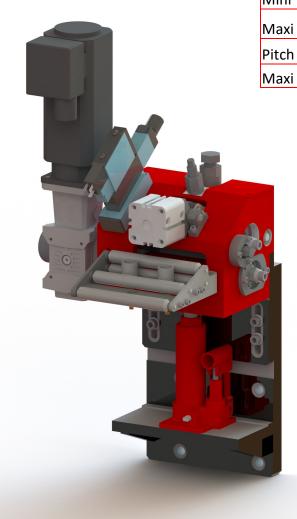
CNC incorporates many options such as control tools, electronic cams, 200 tools programs memory, and control tool effort.

The roller diameter is 50 mm. Option: removable rollers.

Vertical adjustment is done with an Hydraulic cylinder.

Option: - Removable rollers

- Automatic vertical adjustment



| CAPACITY                | MINIMAC 1           | MINIMAC 2       |
|-------------------------|---------------------|-----------------|
| Maxi width strip        | 60 mm               | 120 mm          |
| Mini Thickness strip    | 0,1 mm              | 0,1 mm          |
| Maxi Thickness strip    | 2,5 mm              | 2 <i>,</i> 5 mm |
| Pitch accuracy : +/- mm | 0,03 mm             | 0,03 mm         |
| Maxi strip section      | 250 mm <sup>2</sup> | 250 mm²         |

## Table cadence Loop weight 10 kgs

| Start<br>angle | Pitch  | Speed<br>str/min |
|----------------|--------|------------------|
| 90°            | 20 mm  | 250              |
|                | 60 mm  | 155              |
|                | 100 mm | 122              |
| 120°           | 20 mm  | 333              |
|                | 60 mm  | 207              |
|                | 100 mm | 163              |
| 180°           | 20 mm  | 500              |
|                | 60 mm  | 311              |
|                | 100 mm | 245              |

